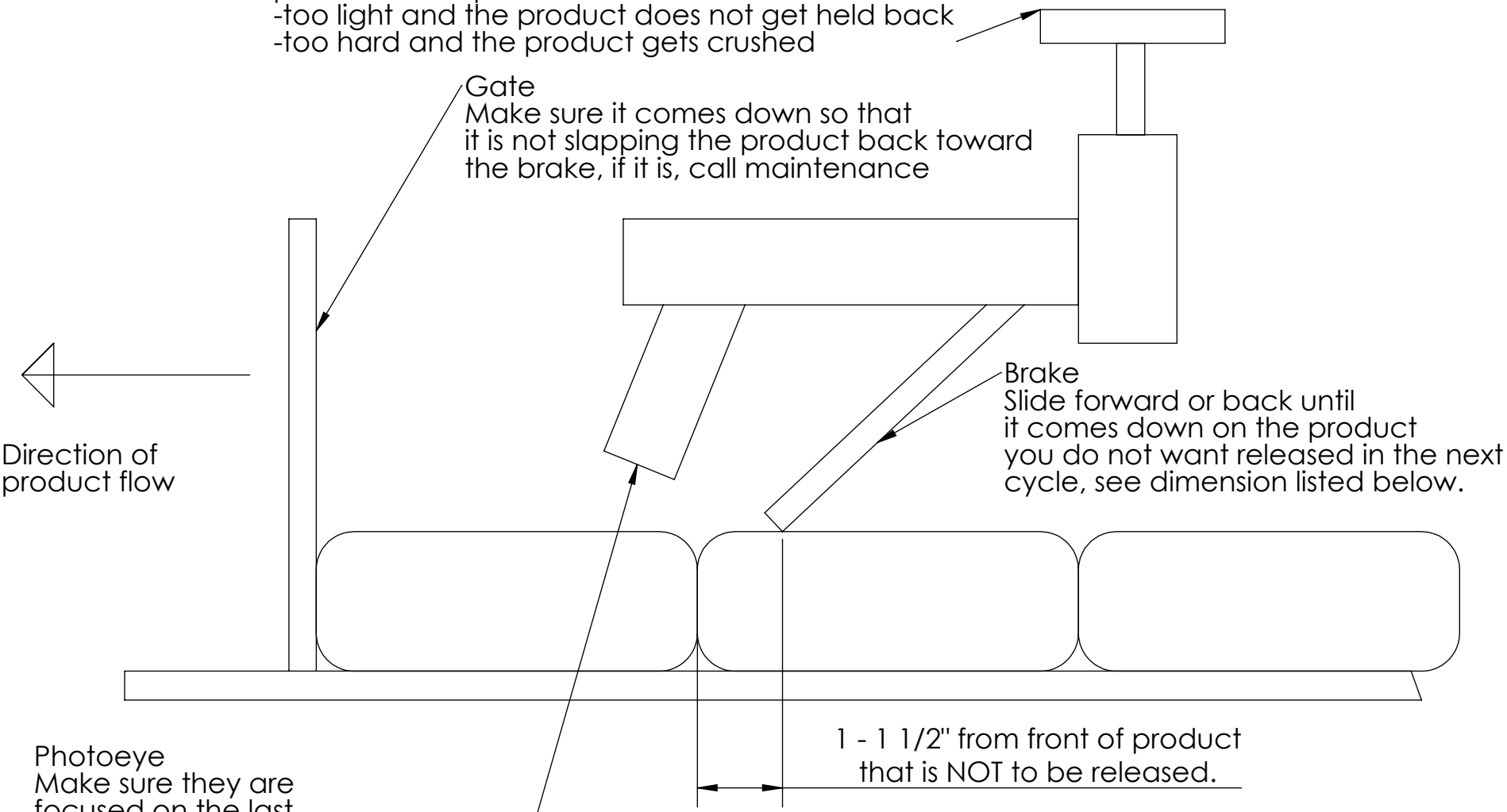
Brake Stop
The stop determines how hard the brake presses on the product.
-too light and the product does not get held back
-too hard and the product gets crushed

Gate
Make sure it comes down so that it is not slapping the product back toward the brake, if it is, call maintenance



Direction of product flow

Brake
Slide forward or back until it comes down on the product you do not want released in the next cycle, see dimension listed below.

1 - 1 1/2" from front of product that is NOT to be released.

Photoeye
Make sure they are focused on the last product to be released, watch to photoeye LED's, they should go out when product is in that lane, if not, call maintenance.

SIDE VIEW

REV	DATE	BY	DESCRIPTION

STOCK

MAKE PER ASSY:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .015
THREE PLACE DECIMAL ± .005

	NAME	DATE
DRAWN		

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LMC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LMC IS PROHIBITED.

MATERIAL | FINISH | WEIGHT: LB

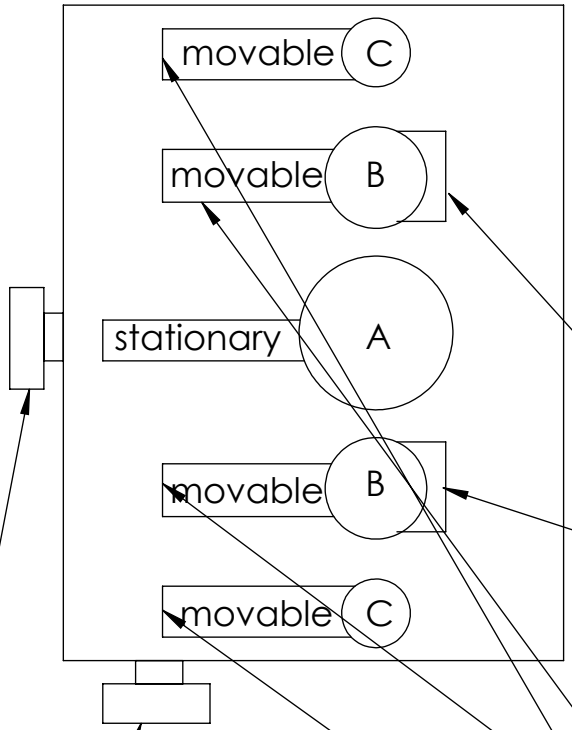
OEM: | Item#:

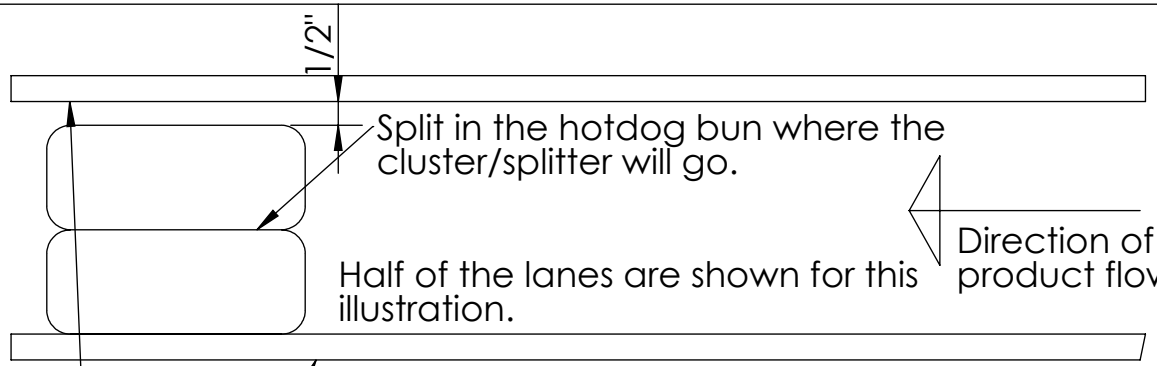
Assemblies

LMC
Lenexa Manufacturing Company
15440 W 109 ST LENEXA, KS 66219
913-378-3800
WWW.LENEXAMC.COM
WWW.BUNBLADES.COM

TITLE
Brake Setup

LMC #





1) Insert the blades with the proper diameter
-blade "A" is placed in the stationary spindle, it cuts both product on the inside.
-blades "B" with the cluster/splitters MUST have the plastic tubes on them with the o-ring on top, they cut the centers of each product.
-blades "C" cut the far outside of the products.

2) Lower the cluster/splitters. Make sure the urethane ring on the top and the o-rings below are in good condition.

3) Adjust this lane guide so that the inside of the product gets cut to the correct depth. This must be done because the center blade is stationary, work off of it.

4) Adjust the outside lane guide until there is about 1/2" between it and the product.

5) Adjust the two inside knobs until the blade that holds the cluster/splitter is lined up with where in the product it is to be split.

6) Adjust the two outside knobs until the far outside of the product is cut to the proper depth.

Height Of Cut Knob: Adjust to get the correct location of the cut up or down on the product.

Pressure Table Knob: adjust the pressure table knob until the belts inside the machine are pressing firmly down on the product.
-if it is too light the product will shift around
-if it is too tight the product will get crushed and damaged

REV	DATE	BY	DESCRIPTION

STOCK

MAKE PER ASSY:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .015
THREE PLACE DECIMAL ± .005

	NAME	DATE
DRAWN		

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LMC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LMC IS PROHIBITED.

MATERIAL | FINISH | WEIGHT: LB

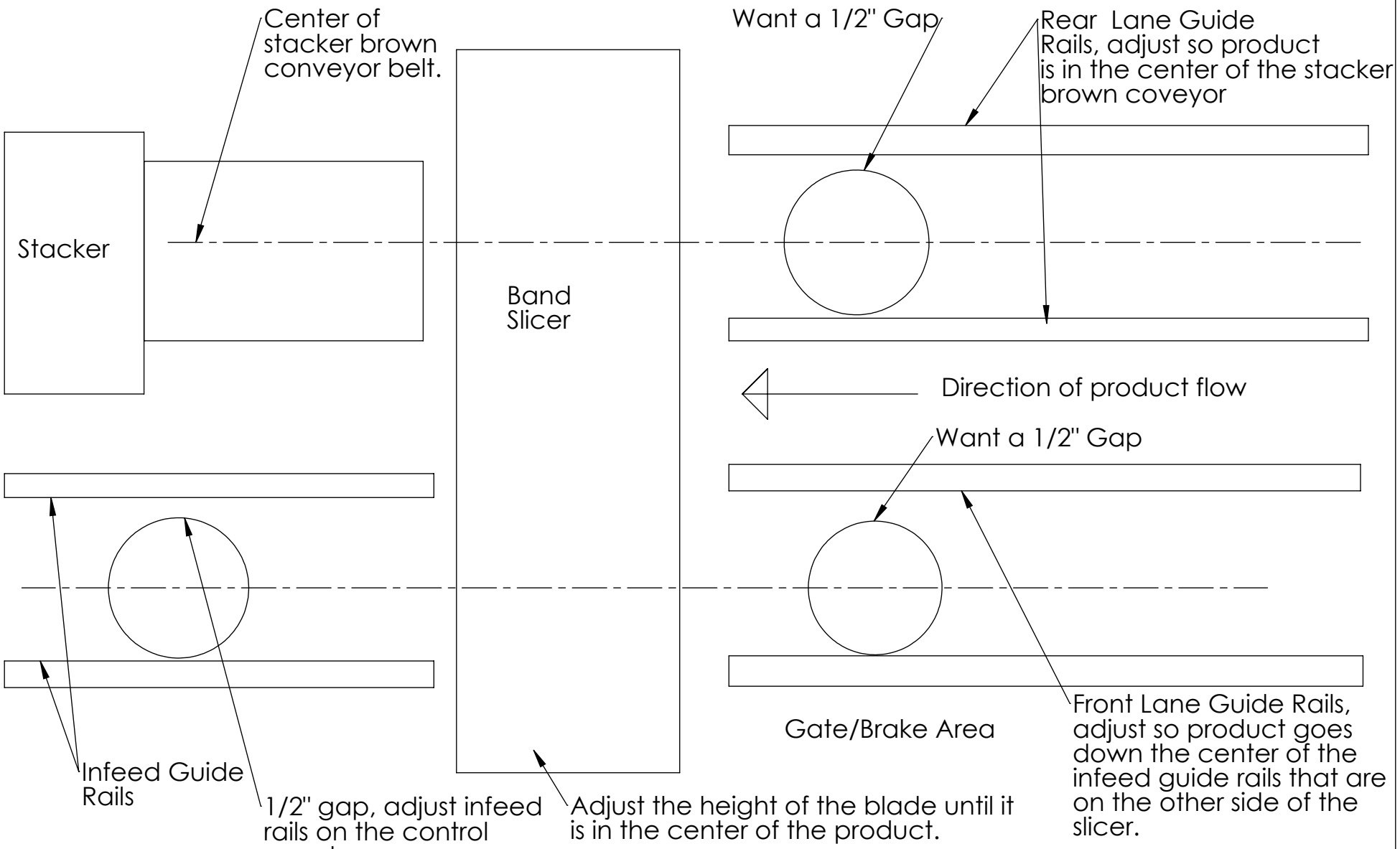
OEM: | Item#:

Assemblies

LMC
Lenexa Manufacturing Company
15440 W 109 ST LENEXA, KS 66219
913-378-3800
WWW.LENEXAMC.COM
WWW.BUNBLADES.COM

TITLE
Hinge Slicer Setup

LMC #



REV	DATE	BY	DESCRIPTION

STOCK

MAKE PER ASSY:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .015
THREE PLACE DECIMAL ± .005

	NAME	DATE
DRAWN		

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LMC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LMC IS PROHIBITED.

MATERIAL | FINISH | WEIGHT: LB

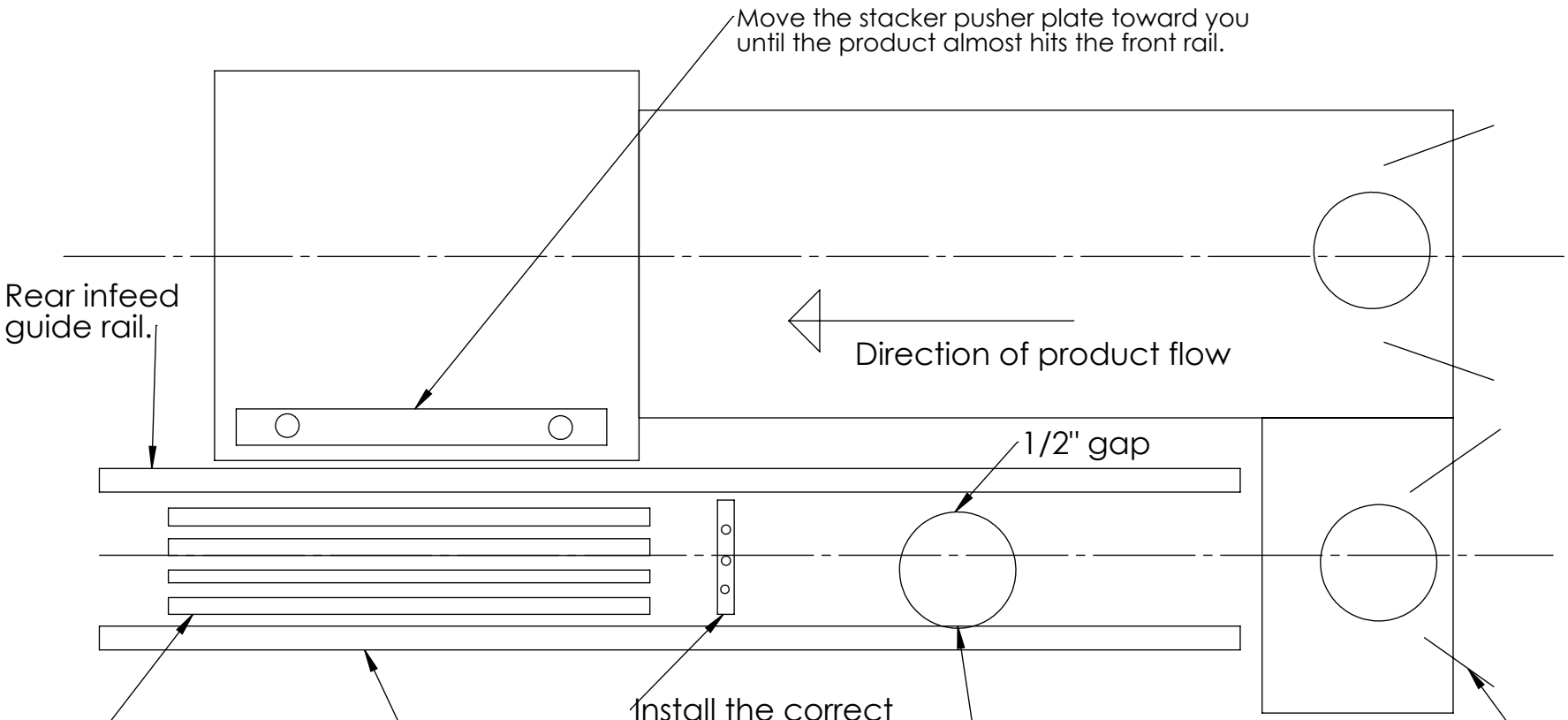
OEM: | Item#:

Assemblies

LMC
Lenexa Manufacturing Company
15440 W 109 ST LENEXA, KS 66219
913-378-3800
WWW.LENEXAMC.COM
WWW.BUNBLADES.COM

TITLE
Band Slicer Setup

LMC #



REV	DATE	BY	DESCRIPTION

STOCK

MAKE PER ASSY:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .015
THREE PLACE DECIMAL ± .005

	NAME	DATE
DRAWN		

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LMC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LMC IS PROHIBITED.

MATERIAL | FINISH | WEIGHT: LB

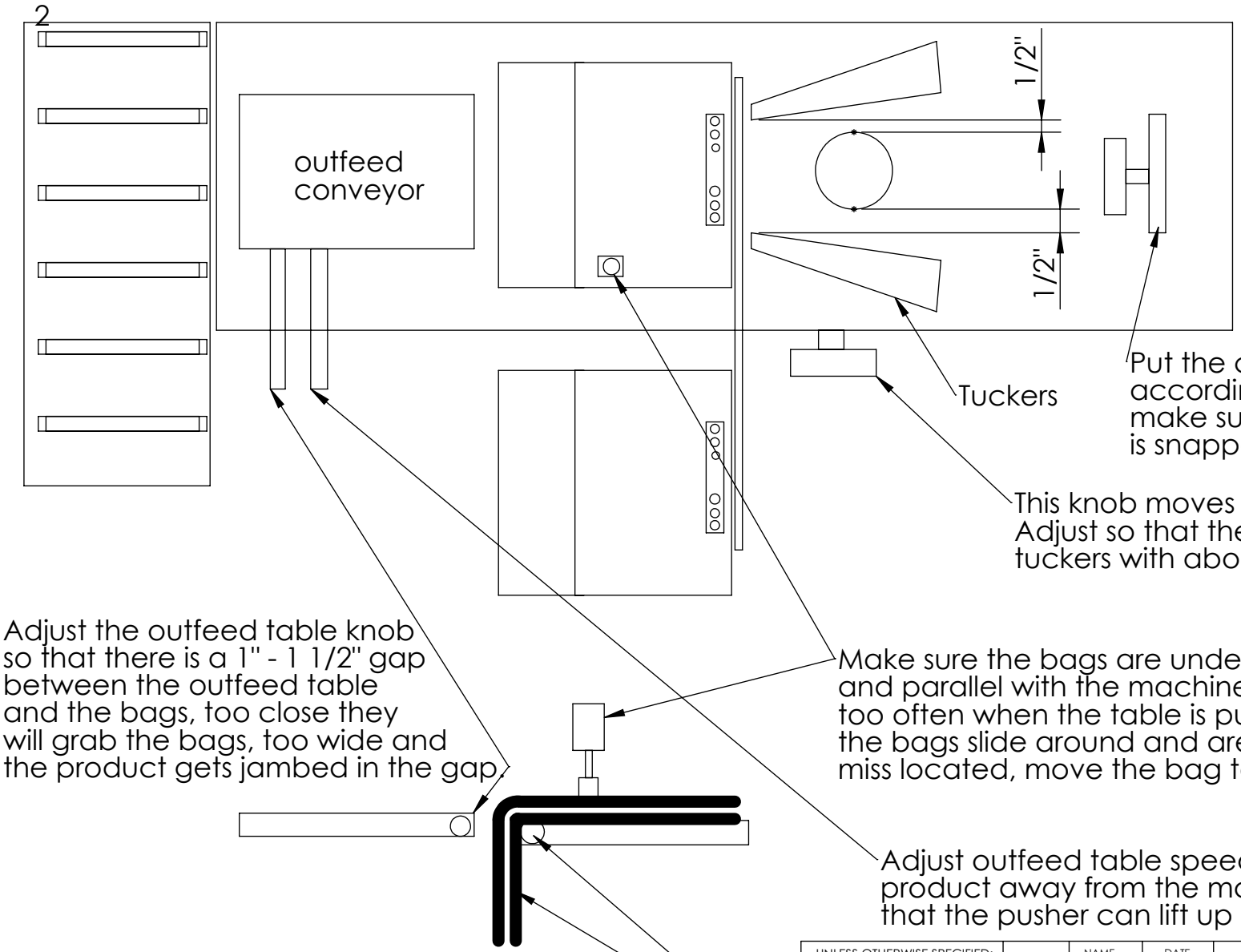
OEM: | Item#:

Assemblies

LMC
Lenexa Manufacturing Company
15440 W 109 ST LENEXA, KS 66219
913-378-3800
WWW.LENEXAMC.COM
WWW.BUNBLADES.COM

TITLE
Stacker Area Setup

LMC #



REV	DATE	BY	DESCRIPTION

STOCK

MAKE PER ASSY:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/32
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .015
THREE PLACE DECIMAL ± .005

	NAME	DATE
DRAWN		

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LMC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LMC IS PROHIBITED.

MATERIAL	FINISH	WEIGHT:
		LB

OEM: Item#:

Assemblies

LMC
Lenexa Manufacturing Company
15440 W 109 ST LENEXA, KS 66219
913-378-3800
WWW.LENEXAMC.COM
WWW.BUNBLADES.COM

TITLE

Bagger Area Setup

LMC #